

Date: Thursday, 12/14/2006 3:39:33 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SET SCREW
Job Number : 29962	
Estimate Number : 11695	
P.O. Number : N/A	Part Number : D2712
This Issue : 12/14/2006 S.O. No. : N/A	Drawing Number : D2712 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 26746	Material : N/A
Written By : <i>[Signature]</i>	Due Date : 12/22/2006 Qty: 250 Um: Each
Checked & Approved By : <i>[Signature]</i> 06/12/15	
Comment : Est: 05.09.13 Reformat KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2721

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712

Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster

Material release note is required

06/12/15 (250)

2.0	92311A599	SET SCREW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 250.0000 Each(s)
 SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

06/12/18 250

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

06.12.20 (250)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S157

06/12/20 (250)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/12/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Thursday, 12/14/2006 3:39:33 PM
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Process Sheet

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Drawing Name: SET SCREW

Job Number: 29962

Part Number: D2712

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



250

Comment: FINAL INSPECTION/W/O RELEASE

06/12/20

Job Completion



06/12/20

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

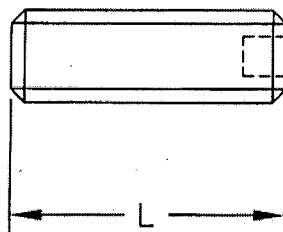
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DS	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE	05.05.04		TITLE	SET SCREW	SCALE NTS
A	97.11.03		NEW ISSUE		
B	05.05.04		MATERIAL NOW SS ONLY		

RELEASED
05-09-06 *[Signature]*

**D2712 SET SCREW**

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L = 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29962

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2 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P02721

Today's Date: 12/15/06

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

**PAGE
1 OF 1**
**MCM NUMBER
7092521-01**

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-07 29-90	92311 A639	15 PK	18-8 SS CUP POINT SOCKET SET SCREW 3/8"-24 THREAD, 1" LENGTH PKG= 10 EA/PK 3	2	15 PK	15
1-102-11 41-03	92311 A599	5 PK	18-8 SS CUP POINT SOCKET SET SCREW 5/16"-24 THREAD, 5/8" LENGTH PKG= 50 EA/PK 2	1	5 PK	5
073						073